

IBAT Meeting Summary

March 30, 2017

Attendees

BSEE – Joe Levine, Candi Hudson, Staci King, Tom Lillie, Vincent Burke, Nathan Good, Bipin Patel, Mark Kozak, Chris Oliver, Neil Funwei, Julian Pham, Trang Vu, Christy Lan

OSHA – Dan Crane

NASA – John Figert

PHMSA - Vincent Holohan

Naval Research – James Jennings

NETL – David Alman

NIST - Tim Foecke

Action Items:

- 1. BSEE to update the IBAT Charter and redistribute
- 2. PHMSA to share information on known bolt failures on pipelines
- 3. All members to provide a list of applicable standards for each industry
 - A. BSEE will consider adding to standards gap analysis database
- 4. Consider database for knowledge & information sharing per IBAT members feedback during meeting
- 5. All members to provide feedback on proposed IBAT meeting dates
 - A. June 29, 2017
 - B. September 21, 2017
 - C. December 14, 2017

2017 IBAT Team Goals

- 1. Data sharing
 - A. This is IBAT's highest priority
 - B. BSEE will share ANL gap analysis
 - C. A list of applicable standards for each industry
- 2. Determine operating environment (Fit-for-Service Environment)
 - A. Holistic approach to looking at environments in which bolts occur
- 3. Material planning requirement (MPR) consistency

Summary

- 1. IBAT Charter discussion
 - A. Goals
 - i. Sharing information is the key goal of this group
 - ii. Make the repository the top goal on the IBAT Charter to make it more prominent
 - a. Repository should be kept as an informal sharing of information
 - B. Value
 - i. Punctuation errors in the first sentence.
 - ii. Add "sharing information" to the value of this team as well
 - iii. Characterize operating environment for bolt usage
 - a. Microbiological impacts of seawater
 - b. Salinity
 - c. Water depth



C. Deliverables

- i. Connect subject matter experts to other relevant bolt projects
- ii. Determine the knowledge gaps
- iii. Review standards, best practices across industries
 - a. BSEE has contract with ANL to do an industry standards requirements gap analysis
- iv. Consistent/Standard material planning requirement (MPR)

Recent Bolt Investigations Discussion

- a. Bay Bridge Bolts Failure
 - A. Similar failure modes as BSEE has seen in subsea environment
- 2. Navy
 - A. Navy uses corrosion resistant alloy materials for fasteners in subsea environment
 - B. Starting to see materials with non-homogeneous microstructure (banding). This microstructure impacts the result material properties.
 - C. More materials coming in from Europe a concern
 - D. Continuous casting causing problems
 - E. Considering recommending to ASME and ASTM to add concerns with continuous casting and recommend batch mold casting into standards
 - F. May incorporate concerns with continuous casting and recommend batch mold casting into Navy specifications in the future
 - G. NOTE: PHMSA has seen similar problems with continuous casting in previous work in a shipyard

3. PHMSA

- A. Only a few failures involving bolts
- B. Weld failures are more frequent on pipelines